

	Doc or ECO #:	ECO-52362-002	Date:	8/19/2019	Author:	JRK
	Rev. #:	B				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	9/18/2019	Quality Approval	DO

P/N #:	52362	Effective Date:	September 18, 2019
Title:	Serialization of the PRO4 IP65 ICB Panel		

1.0 Purpose / Summary

The purpose of this Eco is to add additional serialization to increase the trackability of the IP65 Panel.

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
52362	Top Level Assembly	☐	☐	☒	C
72207	PRO4 IP65 ICB Panel Serialization Sticker	☐	☒	☐	A

3.0 Detail

To add traceability and tracking to the completed panel assemblies, a serial number sticker will be added to the panel [52362].

The panel serial number will start at 000125 and use that format.

The label for the IP65 ICB Panel should be center of the unit, underneath the computer mount.

	Doc or ECO #:	ECO-52362-002	Date:	8/19/2019	Author:	JRK
	Rev. #:	B				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	9/18/2019	Quality Approval	DO



4.0 Disposition of Material

Completed panels in stock should be serialized

5.0 Action Items

Action	Department	Acknowledgement Initials
Update work instructions [WI-52362]	PE	AEG
Serialize in stock panels [52362]	PRODUCTION	KK
Update QC Inspection Sheet for IP65 ICB	QA	DO

6.0 Modified / Referenced Documents:

Document	Current Revision
WI-52362 – IP65 Rated Pro4 Panel Assembly Instructions	N/A

	Doc or ECO #:	ECO-52362-002	Date:	8/19/2019	Author:	JRK
	Rev. #:	B				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	9/18/2019	Quality Approval	DO

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
9/18/2019		Initial release	JRK
10/10/2019	2	Correct P/N and REVs	SL